

## Metals (Ni and Fe) Doped Si, C, BN, ALP Nanotubes and Nanocages as Catalysts for SO<sub>2</sub> Hydro-Desulfurization to Create the H<sub>2</sub>S

<sup>1</sup>Xiao Shao\*, <sup>2</sup>Farag M. A. Altalbawy, <sup>3</sup>Nawfal Yousif Jamil, <sup>4</sup>Ahmed Salih Sahib

<sup>5</sup>Zahraa Saad Abdulali, <sup>6</sup>Mariem Alwan, <sup>7</sup>Mahmood Jawad, <sup>8</sup>Hiba Mushtaq,

<sup>9</sup>Fadhil F. Sead, <sup>10</sup>Aseel Smerat and <sup>11</sup>Wang Bao

<sup>1</sup>School of Biological and Pharmaceutical Engineering,

JiLin Agricultural Science and Technology College, JiLin, 132000, China.

<sup>2</sup>Department of Chemistry, University College of Duba, University of Tabuk, Tabuk, Saudi Arabia.

<sup>3</sup>Department of Radiology Techniques, Health and Medical Techniques College,  
Alnoor University, Nineveh, Iraq.

<sup>4A</sup>College of pharmacy, Ahl Al Bayt University, Iraq.

<sup>4B</sup>Department of Pharmacology and Toxicology, College of Pharmacy, University of Kerbala, Iraq.

<sup>5</sup>College of Health and Medical Technology, National University of Science and Technology,  
Dhi Qar, 64001, Iraq.

<sup>6</sup>Pharmacy college, Al-Farahidi University, Baghdad, Iraq.

<sup>7</sup>Department of Pharmacy, Al-Zahravi University College, Karbala, Iraq.

<sup>8</sup>Gilgamesh Ahliya University, Baghdad, Iraq.

<sup>9</sup>Department of Chemistry, College of Medical Technology, The Islamic University, Najaf, Iraq.

<sup>10A</sup>Faculty of Educational Sciences, Al-Ahliyya Amman University, Amman 19328, Jordan.

<sup>10B</sup>Department of Biosciences, Saveetha School of Engineering,

Saveetha Institute of Medical and Technical Sciences, Chennai, 602105, India.

<sup>11</sup>Shaoxing Hanli Industrial Automation, Shaoxing, Zhejiang, China.

[shaoxiao0325@163.com](mailto:shaoxiao0325@163.com)\*

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**Suomary:** In this work, potential of Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, nanotubes as catalysts for SO<sub>2</sub> hydro-desulfurization are examined to propose the new catalysts with high performances. Results shown that the Ni and Fe adoption on nanocages and nanotubes is improved the catalytic activity of C, Si, BN, ALP nanotubes and nanocages, significantly. The Ni and Fe atoms dues to high adsorption energy values are cites to join the SO<sub>2</sub>. Results shown that Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, nanotubes as catalysts for SO<sub>2</sub> hydro-desulfurization have higher catalytic activity than various metals and various metal oxide catalysts. The H<sub>2</sub>S is generated on Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, Fe and Ni doped nanotubes: SO<sub>2</sub>\* → SO\* → S\* → SH\* → H<sub>2</sub>S. Finally, Ni-Si<sub>51</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, Fe-BNNT and Ni-ALPNT can catalyze the SO<sub>2</sub> hydro-desulfurization.

**Keyword:** Nanostructure, Metal catalyst, Mechanism, Nanocage, SO<sub>2</sub>, H<sub>2</sub>S.

### Introduction

In recent years, the sulphur in chemical industry through Claus reaction has been produced from SO<sub>2</sub> and H<sub>2</sub>S [1, 2]. The researchers in according to environmental laws have been tried to eliminate the sulphur compounds and SO<sub>2</sub> and H<sub>2</sub>S as toxic gases [3, 4].

In previous works [7-9] the important of nanotubes and nanocages as effective structures to use as catalysts of various chemical reactions have shown that theses catalysts can be considered as new materials to catalyze the reactions with high efficiency.

The various types of nanocages and nanotubes have high stability and potential to adsorb the species [10-13]. The Ni and Fe metal atoms have suitable electrons in d orbitals for interactions with electrons of p orbitals of

Si, C, Al, N, P and B atoms of nanotubes and nanocages [14-17]. The electrons of p orbitals of S and O in H<sub>2</sub>S and SO<sub>2</sub> molecules can interact with suitable electrons in d orbitals for interactions with electrons of p orbitals of Si, C, Al, N, P and B atoms of nanotubes and nanocages [18-21]. In previous works [22-24] the theoretical methods have been used to examination the catalytic activity of catalysts of important inorganic and organic reactions. The metal doped catalysts have high positions to join the species [25-27].

The potential of metals doped Si, C, BN, ALP nanocages and nanotubes (Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>) for SO<sub>2</sub> hydro-desulfurization are examined. The pathways for SO<sub>2</sub> hydro-desulfurization to produce the H<sub>2</sub>S on Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>,

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\*To whom all correspondence should be addressed.

Ni-Al<sub>25</sub>P<sub>25</sub>, Fe and Ni doped nanotubes are investigated. The abilities of Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, Fe and Ni doped nanotubes to produce the H<sub>2</sub>S are compared with metal catalysts [13-18].

In this work, we have compared the catalytic potential of Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, Fe and Ni doped nanotubes for SO<sub>2</sub> hydro-desulfurization to H<sub>2</sub>S production. Here, we have tried to propose the mechanisms for SO<sub>2</sub> hydro-desulfurization on Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, Fe and Ni doped nanotubes. Here, we have tried to compare the efficiency of Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub> with other catalysts.

### Computational details

The geometries of Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, and interactions with species have been optimized by M06-2X/cc-pVQZ model in GAMESS software [22-25]. In this study, the force set is  $1.4 \times 10^{-5}$  Hartree/Bohr and displacement is  $4.0 \times 10^{-6}$  Å, the 48 k-points and 0.0054 eV are cutoff energy, RMS force is 0.000036 and the RMS displacement is 0.000072 for optimizing the Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, and interactions with species [23-25]. In this study, BSSE to calculate the interaction energy between the Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, and interactions with species have been calculated by counterpoise method (CP) [25].

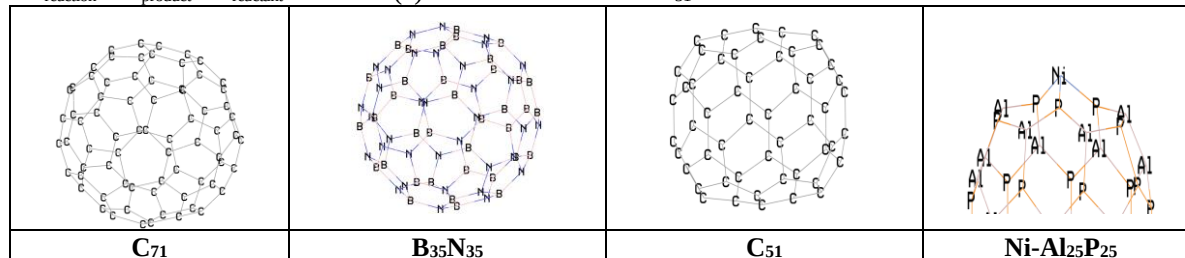
The adsorption energy ( $\Delta E_{\text{adsorption}}$ ) of species on Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, Fe and Ni doped nanotubes are examined [28, 29]:

$$\Delta E_{\text{adsorption}} = E_{\text{nano-specie}} - E_{\text{nano}} - E_{\text{specie}} \quad (1)$$

The  $E_{\text{nano-specie}}$  is energy of catalysts-species,  $E_{\text{nano}}$  is energy of catalysts and  $E_{\text{specie}}$  is energy of species [30, 31]. The  $E_{\text{activation}}$  and  $\Delta G_{\text{reaction}}$  of SO<sub>2</sub> hydro-desulfurization are examined [32, 33]:

$$E_{\text{activation}} = E_{\text{transition state}} - E_{\text{reactant}} \quad (2)$$

$$\Delta G_{\text{reaction}} = G_{\text{product}} - G_{\text{reactant}} \quad (3)$$



The adoption energy ( $\Delta E_{\text{adoption}}$ ) of Fe and Ni atoms on catalysts are examined [34-37]:

$$\Delta E_{\text{adoption}} = E_{\text{nano-metal}} - E_{\text{nano}} - E_{\text{metal}} \quad (4)$$

The formation energy ( $\Delta E_{\text{formation}}$ ) of catalysts are examined [38-40]:

$$\Delta E_{\text{formation}} = E_{\text{nano-metal}} - n * E_X - E_{\text{metal}} \quad (5)$$

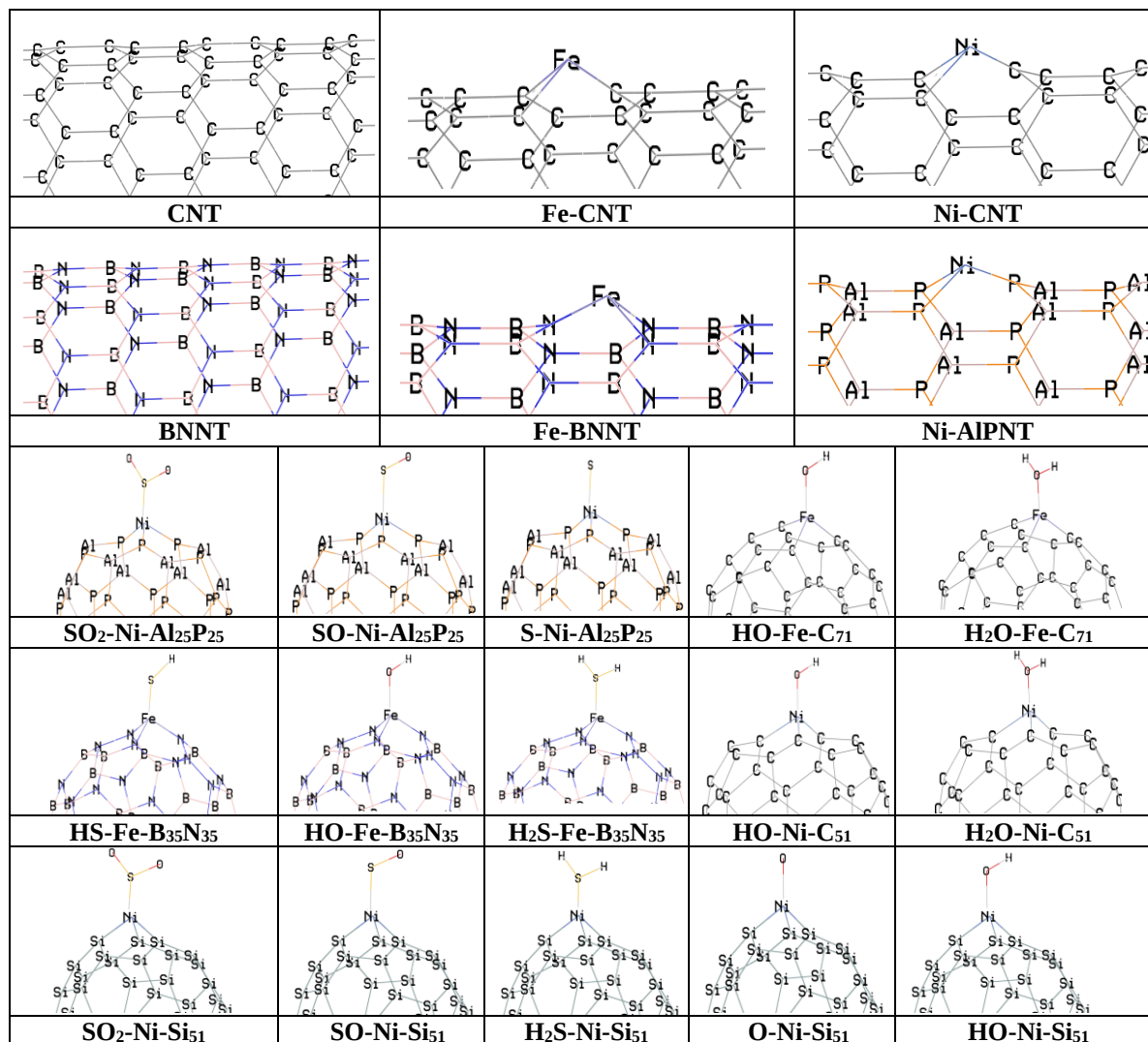
The  $E_{\text{nano-metal}}$  is energy of Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, Fe and Ni doped nanotubes [40].

### Results and discussion

#### Adsorption of species on Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, nanotubes

The potential of Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, Fe and Ni doped nanotubes catalysts to join the species are examined. In Fig 1 and Fig 2, the structures of Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, nanotubes are shown. The  $\Delta E_{\text{formation}}$  of Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, nanotubes in gas phase and water as polar solvent are reported in Table 1. The  $\Delta E_{\text{adoption}}$  of Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, Fe and Ni doped nanotubes in gas phase and water as polar solvent are reported in Table-1.

The  $\Delta E_{\text{adoption}}$  of Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, Fe and Ni doped nanotubes are negative and so the Fe and Ni adoption can increase the stability of Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>. The Fe and Ni of Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub> are catalytic positions to join the SO<sub>2</sub> hydro-desulfurization species. The  $\Delta E_{\text{adoption}}$  of Ni-Si<sub>51</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, Fe-BNNT are more negative than Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Ni-CNT and Fe-CNT. The  $\Delta E_{\text{formation}}$  of Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, Fe and Ni doped nanotubes are negative. The  $E_{\text{formation}}$  of Fe-CNT, Ni-CNT, Fe-BNNT and Ni-ALPNT are higher than Ni-C<sub>51</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, Ni-Si<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>. The  $E_{\text{formation}}$  of Ni-Al<sub>25</sub>P<sub>25</sub>, Ni-Si<sub>51</sub>, Fe-B<sub>35</sub>N<sub>35</sub> are higher than Fe-C<sub>71</sub>, Ni-C<sub>51</sub>.

Fig. 1: The catalysts and interactions with SO<sub>2</sub> hydro-desulfurization species.Table-1: The  $\Delta E_{\text{formation}}$  and  $\Delta E_{\text{adoption}}$  of in eV and  $\Delta E_{\text{adsorption}}$  of important species in eV.

| Nanostructure                       | $\Delta E_{\text{formation}}$ | $\Delta E_{\text{adoption}}$ | Nanostructure                      | $\Delta E_{\text{formation}}$ | $\Delta E_{\text{adoption}}$ |
|-------------------------------------|-------------------------------|------------------------------|------------------------------------|-------------------------------|------------------------------|
| Ni-C <sub>51</sub>                  | -3.72                         | -3.77                        | Fe-C <sub>71</sub>                 | -3.52                         | -3.63                        |
| Ni-Al <sub>25</sub> P <sub>25</sub> | -4.01                         | -4.14                        | Fe-B <sub>35</sub> N <sub>35</sub> | -3.87                         | -3.92                        |
| Ni-CNT                              | -4.74                         | -4.85                        | Fe-CNT                             | -4.52                         | -4.61                        |
| Ni-AIPNT                            | -5.23                         | -5.33                        | Fe-BNNT                            | -4.94                         | -5.12                        |
| Ni-Si <sub>51</sub>                 | -4.95                         | -5.11                        | Ni-Si <sub>51</sub>                | -4.95                         | -5.13                        |

| $\Delta E_{\text{adsorption}}$ in gas phase |                    |                                     |                 |                                    |        |         |       |    |                  |                  |
|---------------------------------------------|--------------------|-------------------------------------|-----------------|------------------------------------|--------|---------|-------|----|------------------|------------------|
| Species                                     | Ni-C <sub>51</sub> | Ni-Al <sub>25</sub> P <sub>25</sub> | Ni-CNT          | Fe-B <sub>35</sub> N <sub>35</sub> | Fe-CNT | Fe-BNNT |       |    |                  |                  |
| SO <sub>2</sub>                             | -4.04              | -4.13                               | -4.34           | -3.94                              | -4.13  | -4.33   |       |    |                  |                  |
| SO                                          | -3.45              | -3.54                               | -3.73           | -3.38                              | -3.52  | -3.72   |       |    |                  |                  |
| S                                           | -2.42              | -2.51                               | -2.62           | -2.40                              | -2.51  | -2.64   |       |    |                  |                  |
| O                                           | -2.76              | -2.84                               | -3.01           | -2.72                              | -2.87  | -3.01   |       |    |                  |                  |
| SH                                          | -0.14              | -0.15                               | -0.17           | -0.13                              | -0.14  | -0.16   |       |    |                  |                  |
| OH                                          | -0.07              | -0.07                               | -0.05           | -0.07                              | -0.06  | -0.07   |       |    |                  |                  |
| H <sub>2</sub> S                            | -0.21              | -0.24                               | -0.24           | -0.23                              | -0.23  | -0.25   |       |    |                  |                  |
| H <sub>2</sub> O                            | -0.08              | -0.11                               | -0.13           | -0.11                              | -0.15  | -0.12   |       |    |                  |                  |
| $\Delta E_{\text{adsorption}}$ [13-18]      |                    |                                     | SO <sub>2</sub> | SO                                 | S      | O       | SH    | OH | H <sub>2</sub> S | H <sub>2</sub> O |
| Various metal catalysts [13-15]             |                    |                                     | -3.37           | -2.84                              | -2.02  | -       | -0.13 | -  | -0.15            | -0.09            |
| Various metal oxide catalysts [16-18]       |                    |                                     | -3.42           | -2.93                              | -2.14  | -       | -0.10 | -  | -0.18            | -0.07            |

The  $\Delta E_{\text{adsorption}}$  of species on catalysts in gas phase and water as polar solvent are investigated in Table 1. The complexes of Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, Fe and Ni doped nanotubes with species for SO<sub>2</sub> hydro-desulfurization are presented in Figs 2 and 3. In this work, we reported the published data [13-18] for examination of potential of various metal catalysts and various metal oxide catalysts for SO<sub>2</sub> hydro-desulfurization to H<sub>2</sub>S production in Tables 2 and 3 and we compared the obtained results in this work with published data in previous works about emanation of potential of various metal catalysts and various metal oxide catalysts for SO<sub>2</sub> hydro-desulfurization to H<sub>2</sub>S production. The Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub> for SO<sub>2</sub> hydro-desulfurization have higher potential to adsorb the species than various metals and various metal oxide catalysts.

In previous works [7-9] the important of nanotubes and nanocages as effective structures to use as catalysts of various chemical reactions have been examined and catalysts can be considered as new materials to catalyze the reactions with high efficiency in normal temperature. In previous works [22-24] the theoretical methods have been used to examination the catalytic activity of catalysts of important inorganic and organic reactions. The metal catalysts have effective positions adsorb the species by theoretical models [25-27].

It can be concluded that the H<sub>2</sub>O and H<sub>2</sub>S as final production for SO<sub>2</sub> hydro-desulfurization are desorbed from Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, easily. The S specie is joined on Fe and Ni of Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, Fe and Ni doped nanotubes with the higher  $\Delta E_{\text{adsorption}}$  than other species.

*SO<sub>2</sub> hydro-desulfurization on Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>*

The pathways of SO<sub>2</sub> hydro-desulfurization on Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, Fe and Ni doped nanotubes are examined. The  $E_{\text{activation}}$  and  $\Delta G_{\text{reaction}}$  of SO<sub>2</sub> hydro-desulfurization on Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub> are presented in Table 2. In Figs 2 and 3, the structures of SO<sub>2</sub> hydro-desulfurization species on Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub> are shown.

In this work, we reported the published data [13-18] for examination of potential of various metal catalysts and various metal oxide catalysts for SO<sub>2</sub> hydro-desulfurization to H<sub>2</sub>S production in Tables 2 and 3 and we compared the obtained results in this work with published data in previous works about emanation of potential of various metal catalysts and

various metal oxide catalysts for SO<sub>2</sub> hydro-desulfurization to H<sub>2</sub>S production. The Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub> for SO<sub>2</sub> hydro-desulfurization have higher catalytic activity than various metals and various metal oxide catalysts.

The adsorbed SO<sub>2</sub> on Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, Fe and Ni doped nanotubes is dissociated: Metal-SO<sub>2</sub> → Metal-SO\* + Metal-O\* and the Metal-SO\* + Metal-S\*. Results shown that these reaction steps (Metal-SO<sub>2</sub> → Metal-SO\* → Metal-S\*) are possible from thermodynamic view points on Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>.

The Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub> for SO<sub>2</sub> hydro-desulfurization have higher catalytic activity than various metals and various metal oxide catalysts. The Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub> for SO<sub>2</sub> hydro-desulfurization have higher potential to adsorb the species than various metals and various metal oxide catalysts.

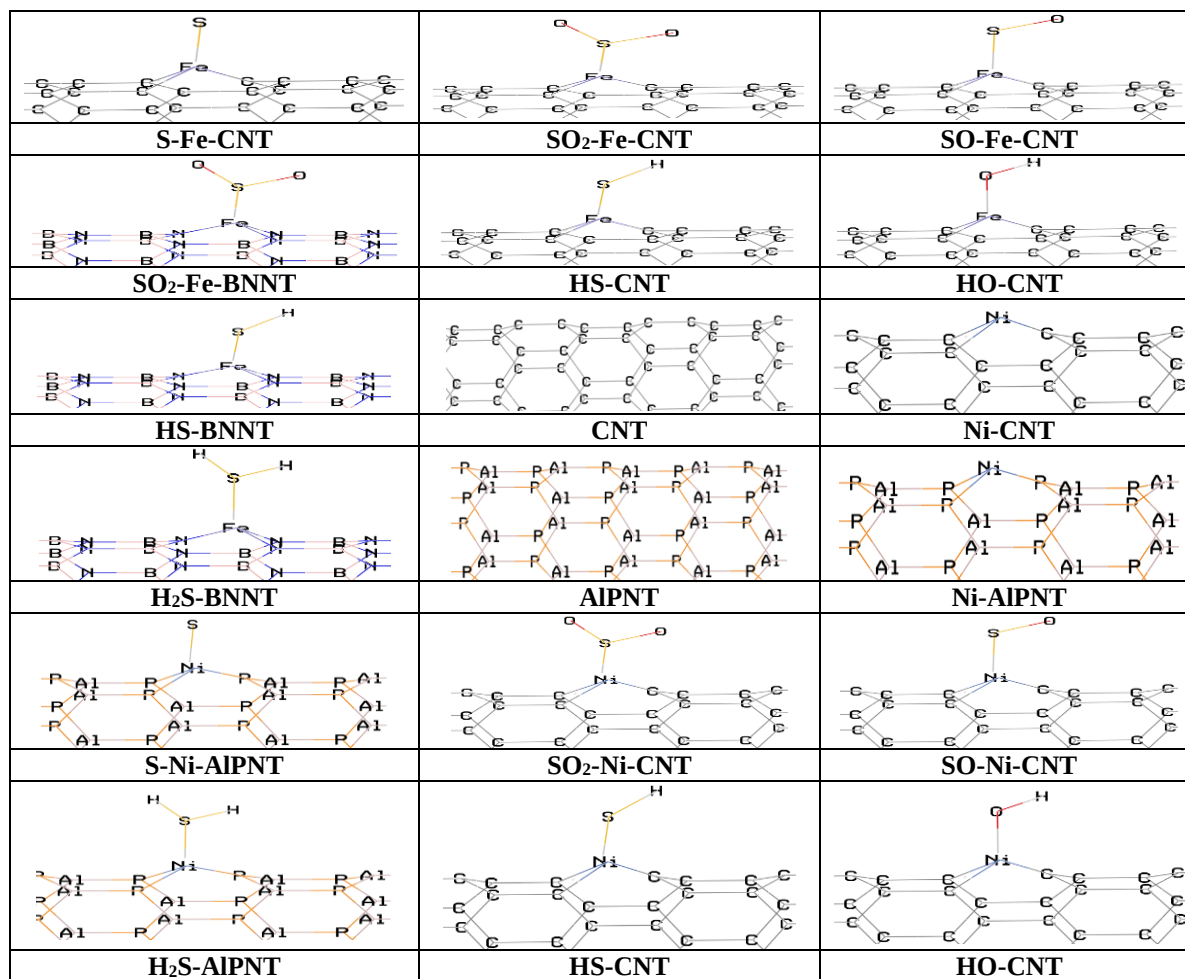
The dissociation of H<sub>2</sub> on Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, Fe and Ni doped nanotubes has low  $E_{\text{activation}}$ . The dissociation of SO<sub>2</sub> and H<sub>2</sub> molecules on Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, Fe and Ni doped nanotubes are spontaneous reactions. The  $\Delta G_{\text{reaction}}$  values of Fe-B<sub>35</sub>N<sub>35</sub> and Fe-BNNT are higher than Fe-C<sub>71</sub> and Fe-CNT.

The  $\Delta G_{\text{reaction}}$  of Metal-SO\* + Metal-S\* reaction on Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, Fe and Ni doped nanotubes has more negative than Metal-SO<sub>2</sub> → Metal-SO\* + Metal-O\* reaction. The  $E_{\text{activation}}$  of Metal-SO\* + Metal-S\* on Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, Fe and Ni doped nanotubes surfaces are lower than Metal-SO<sub>2</sub> → Metal-SO\* + Metal-O\* reaction. The Fe doped nanotubes have higher  $\Delta G_{\text{reaction}}$  than Fe-C<sub>71</sub> and Fe-B<sub>35</sub>N<sub>35</sub>.

In other pathway on Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, Fe and Ni doped nanotubes: Metal-O\* → Metal-OH\* → Metal\* + H<sub>2</sub>O and H<sub>2</sub>O is produced. The Metal-O\* → Metal-OH\* has negative  $\Delta G_{\text{reaction}}$  and Metal-OH\* → Metal\* + H<sub>2</sub>O has positive  $\Delta G_{\text{reaction}}$  on Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, Fe and Ni doped nanotubes surfaces. The Metal-O\* → Metal-OH\* → Metal\* + H<sub>2</sub>O due to  $E_{\text{activation}}$  and  $\Delta G_{\text{reaction}}$  cannot be processed on Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, Fe and Ni doped nanotubes. The H<sub>2</sub>S is desorbed from Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, Fe and Ni doped nanotubes. The Ni-Si<sub>51</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Fe-BNNT and Ni-AlPNT can catalyze the SO<sub>2</sub> hydro-desulfurization from thermodynamic view point.

Table-2: The  $E_{\text{activation}}$  and  $\Delta G_{\text{reaction}}$  of reaction steps for  $\text{SO}_2$  hydro-desulfurization in eV.

| E <sub>activation</sub> and $\Delta G_{\text{reaction}}$ in gas phase |                         |                              |                                     |                              |                         |                              |
|-----------------------------------------------------------------------|-------------------------|------------------------------|-------------------------------------|------------------------------|-------------------------|------------------------------|
| Nano-catalysts                                                        | Ni-C <sub>51</sub>      |                              | Ni-Al <sub>25</sub> P <sub>25</sub> |                              | Ni-Si <sub>51</sub>     |                              |
| SO <sub>2</sub> hydro-desulfurization                                 | E <sub>activation</sub> | $\Delta G_{\text{reaction}}$ | E <sub>activation</sub>             | $\Delta G_{\text{reaction}}$ | E <sub>activation</sub> | $\Delta G_{\text{reaction}}$ |
| SO <sub>2</sub> → SO*                                                 | 0.32                    | -0.44                        | 0.31                                | -0.46                        | 0.28                    | -0.51                        |
| SO* → S*                                                              | 0.63                    | -1.33                        | 0.60                                | -1.39                        | 0.56                    | -1.53                        |
| H <sub>2</sub> → H*                                                   | 0.01                    | -0.60                        | 0.01                                | -0.57                        | 0.01                    | -0.53                        |
| S* → SH*                                                              | 1.18                    | 0.83                         | 1.11                                | 0.79                         | 1.03                    | 0.73                         |
| SH* → H <sub>2</sub> S                                                | 1.42                    | -0.28                        | 1.34                                | -0.29                        | 1.24                    | -0.32                        |
| O* → OH*                                                              | 1.10                    | -0.13                        | 1.04                                | -0.13                        | 0.96                    | -0.15                        |
| OH* → H <sub>2</sub> O                                                | 3.21                    | -0.98                        | 3.04                                | -1.03                        | 2.81                    | -1.13                        |
| Nano-catalysts                                                        | Fe-C <sub>71</sub>      |                              | Fe-CNT                              |                              | Fe-BNNT                 |                              |
| SO <sub>2</sub> hydro-desulfurization                                 | E <sub>activation</sub> | $\Delta G_{\text{reaction}}$ | E <sub>activation</sub>             | $\Delta G_{\text{reaction}}$ | E <sub>activation</sub> | $\Delta G_{\text{reaction}}$ |
| SO <sub>2</sub> → SO*                                                 | 0.31                    | -0.42                        | 0.28                                | -0.47                        | 0.25                    | -0.51                        |
| SO* → S*                                                              | 0.60                    | -1.25                        | 0.54                                | -1.38                        | 0.51                    | -1.51                        |
| H <sub>2</sub> → 2 H*                                                 | 0.01                    | -0.57                        | 0.01                                | -0.51                        | 0.01                    | -0.48                        |
| S* → SH*                                                              | 1.12                    | 0.79                         | 1.01                                | 0.71                         | 0.95                    | 0.66                         |
| SH* → H <sub>2</sub> S                                                | 1.35                    | -0.25                        | 1.21                                | -0.29                        | 1.15                    | -0.32                        |
| O* → OH*                                                              | 1.04                    | -0.12                        | 0.94                                | -0.13                        | 0.89                    | -0.15                        |
| OH* → H <sub>2</sub> O                                                | 3.06                    | -0.93                        | 2.74                                | -1.02                        | 2.60                    | -1.12                        |
| $\Delta G_{\text{reaction}}$ [13-18]                                  |                         | SO <sub>2</sub> → SO*        | SO* → S*                            | H <sub>2</sub> → H*          | O* → OH*                | OH* → H <sub>2</sub> O       |
| Various metal catalysts [13-15]                                       |                         | -0.34                        | -1.11                               | 0.52                         | -0.12                   | -0.80                        |
| Various metal oxide catalysts [16-18]                                 |                         | -0.37                        | -1.14                               | 0.53                         | -0.10                   | -0.85                        |
| $G_{\text{activation}}$ [13-18]                                       |                         | SO <sub>2</sub> → SO*        | SO* → S*                            | H <sub>2</sub> → H*          | O* → OH*                | OH* → H <sub>2</sub> O       |
| Various metal catalysts [13-15]                                       |                         | 0.32                         | 0.65                                | 0.03                         | 1.11                    | 3.20                         |
| Various metal oxide catalysts [16-18]                                 |                         | 0.34                         | 0.61                                | 0.02                         | 1.06                    | 3.15                         |

Fig. 2: The interactions of catalysts with  $\text{SO}_2$  hydro-desulfurization species.

## Conclusion

In this study, the Ni and Fe adoption on nanocages and nanotubes is improved the catalytic activity of C, Si, BN, AlP nanotubes and nanocages, significantly. The  $E_{\text{formation}}$  of Ni-C<sub>51</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, Ni-CNT, Ni-Si<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Fe-CNT, Fe-BNNT and Ni-AlPNT are -3.70, -4.03, -4.75, -5.22, -4.98, -3.53, -3.84, -4.53 and -4.98 eV. The Ni and Fe atoms dues to high adsorption energy values are cities to join to SO<sub>2</sub>. The adsorbed SO<sub>2</sub> on Fe doped nanostructures is dissociated: Metal-SO<sub>2</sub> → Metal-SO\* → Metal-S\*. The H<sub>2</sub>S is generated on Fe and Ni doped Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, Fe and Ni doped nanotubes through these reactions: Metal-S\* → Metal-SH\* → Metal\* + H<sub>2</sub>S. The Ni-Si<sub>51</sub>, Ni-C<sub>51</sub>, Fe-C<sub>71</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, nanotubes as catalysts for SO<sub>2</sub> hydro-desulfurization have higher catalytic activity than various metals and various metal oxide catalysts. The H<sub>2</sub>S is released as following: Metal-SO<sub>2</sub>\* → Metal-SO\* → Metal-S\* → Metal-SH\* → Metal\* + H<sub>2</sub>S. The Ni-Si<sub>51</sub>, Fe-B<sub>35</sub>N<sub>35</sub>, Ni-Al<sub>25</sub>P<sub>25</sub>, Fe-BNNT and Ni-AlPNT can catalyze the SO<sub>2</sub> hydro-desulfurization.

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